

What is claim :

1. A composite solid polymer electrolyte membrane (SPEM) comprising a porous polymer substrate interpenetrated with an ion-conducting material, wherein the SPEM is substantially thermally stable to temperatures of at least about 100°C.
2. The SPEM of claim 1, wherein the SPEM is stable from at least about 100°C to at least about 175°C.
3. The SPEM of claim 1, wherein the SPEM is stable from at least about 100°C to at least about 150°C.
4. The SPEM of claim 1, wherein the SPEM is stable from at least about 120°C to at least about 175°C.
5. The SPEM of claim 1 wherein
 - (i) the porous polymer substrate comprises a homopolymer or copolymer of a liquid crystalline polymer or a solvent soluble thermoset or thermoplastic aromatic polymer, and
 - (ii) the ion-conducting material comprises a homopolymer or copolymer of at least one of a sulfonated, phosphonated or carboxylated ion-conducting aromatic polymer or a perfluorinated ionomer.
6. A composite solid polymer electrolyte membrane (SPEM) comprising a porous polymer substrate interpenetrated with an ion-conducting material, wherein
 - (i) the porous polymer substrate comprises a homopolymer or copolymer of a liquid crystalline polymer or a solvent soluble thermoset or thermoplastic aromatic polymer, and
 - (ii) the ion-conducting material comprises a homopolymer or copolymer of at least one of a sulfonated, phosphonated or carboxylated ion-conducting aromatic polymer or a perfluorinated ionomer.

7. SPEM of claims 1 or 6, wherein the porous polymer substrate comprises a microinfrastructure substantially interpenetrated with the ion-conducting material.

8. The SPEM of claims 1 or 6, wherein the porous polymer substrate comprises an extruded or cast film.

9. The SPEM of claim 5, wherein the SPEM substantially stable to temperatures of at least about 100°C.

10. The SPEM of claims 5 or 6, wherein the liquid crystalline polymer substrate comprises a lyotropic liquid crystalline polymer.

11. The SPEM of claim 10, wherein the lyotropic liquid crystalline polymer substrate comprises at least one of a polybenzazole (PBZ) and polyaramid (PAR) polymer.

12. The SPEM of claim 11, wherein the polybenzazole polymer substrate comprises a homopolymer or copolymer of at least one of a polybenzoxazole (PBO), polybenzothiazole (PBT) and polybenzimidazole (PBI) polymer and the polyaramid polymer comprises a homopolymer or copolymer of a polypara-phenylene terephthalamide (PPTA) polymer.

13. The SPEM of claims 5 or 6, wherein the thermoset or thermoplastic aromatic polymer substrate comprises at least one of a polysulfone (PSU), polyimide (PI), polyphenylene oxide (PPO), polyphenylene sulfoxide (PPSO), polyphenylene sulfide (PPS), polyphenylene sulfide sulfone (PPS/SO₂), polyparaphenylene (PPP), polyphenylquinoxaline (PPQ), polyaryletherketone (PEK) and polyetherketone (PEK) polymer.

14. The SPEM of claim 13, wherein the polysulfone polymer substrate comprises at least one of a polyethersulfone (PES), polyetherethersulfone (PEES), polyarylethersulfone (PAS), polyphenylsulfone (PPSU) and polyphenylenesulfone (PPSO₂) polymer; the polyimide (PI) polymer comprises a polyetherimide (PEI) polymer; the polyetherketone

(PEK) polymer comprises at least one of a polyetherone (PEK), polyetheretherketone (PEEK), polyetherketone-ketone (PEKK), polyetheretherketone-ketone (PEEKK) and polyetherketoneetherketone-ketone (PEKEKK) polymer; and the polyphenylene oxide (PPO) polymer comprises a 2,6-diphenyl PPO or 2,6 dimethyl PPO polymer.

15. The SPEM of claims 1 or 6, wherein the pore size of the porous polymer substrate is from about 10 Å to about 20,000 Å.

(PPS/SO₂), polyphenylene (PPP), polyphenylquinaline (PPQ), polyarylsulfone (PK), polyetherketone (PEK), polybenzazole (PBZ) and polyaramid (PAR) polymer.

24. The SPEM of claim 23, wherein

(i) the polysulfone polymer comprises at least one of a polyethersulfone (PES), polyetherethersulfone (PEES), polyarylsulfone, polyarylethersulfone (PAS), polyphenylsulfone (PPSU) and polyphenylenesulfone (PPSO₂) polymer,

(ii) the polybenzazole (PBZ) polymer comprises a polybenzoxazole (PBO) polymer;

(iii) the polyetherketone (PEK) polymer comprises at least one of a polyetherketone (PEK), polyetheretherketone (PEEK), polyetherketone-ketone (PEKK), polyetheretherketone-ketone (PEEKK) and polyetherketoneetherketone-ketone (PEKEKK) polymer; and

(iv) the polyphenylene oxide (PPO) polymer comprises at least one of a 2,6-diphenyl PPO, 2,6-dimethyl PPO and 1,4-poly phenylene oxide polymer.

25. The SPEM of claims 5 or 6, wherein the perfluorinated ionomer comprises a homopolymer or copolymer of a perfluorovinyl ether sulfonic acid.

26. The SPEM of claim 25, wherein the perfluorovinyl ether sulfonic acid is carboxylic- (COOH), phosphonic- (PO(OH)₂) or sulfonic- (SO₃H) substituted.

27. The SPEM of claim 1, wherein the ion-conducting material comprises at least one of a polystyrene sulfonic acid (PSSA), poly(trifluorostyrene) sulfonic acid, polyvinyl phosphonic acid (PVPA), polyacrylic acid and polyvinyl sulfonic acid (PVSA) polymer.

28. The SPEM of claims 1 or 6, wherein the porous polymer substrate comprises a homopolymer or copolymer of at least one of a substituted or unsubstituted polybenzazole polymer, and wherein the ion-

conducting material comprises a sulfonated derivative of a homopolymer or copolymer of at least one of a polysulfone (PSU), polyphenylene sulfoxide (PPSO) and polyphenylene sulfide sulfone (PPS/SO₂) polymer.

29. The SPEM of claim 28, wherein the polysulfone polymer comprises at least one of a polyethersulfone (PES) and polyphenylsulfone (PPSU) polymer.

30. The SPEM of claims 1 or 6, wherein the SPEM has a specific resistance from about 0.02 to about 20 $\Omega \cdot \text{cm}^2$.

31. The SPEM of claims 1 or 6, wherein the SPEM has a specific resistance of less than about 0.2 $\Omega \cdot \text{cm}^2$.

32. The SPEM of claims 1 or 6, wherein the SPEM has a thickness from about 0.1 mil. to about 5.0 mil.

33. The SPEM of claim 32, wherein the thickness is about 1 mil.

34. A method of producing a composite solid polymer electrolyte membrane (SPEM) in accordance with claims 1 or 6, comprising the steps of preparing a mixture of a polymer substrate and an ion-conducting material in a common solvent and casting or extruding a composite membrane from the mixture.

35. A method of producing a composite solid polymer electrolyte membrane (SPEM) in accordance with claims 1 or 6, comprising the steps of preparing a mixture of the polymer substrate and the ion-conducting material and extruding or casting a composite film directly from the mixture.

36. A method of producing a composite solid polymer electrolyte membrane (SPEM) comprising the steps of performing a sulfonation reaction within the pores of a polymer substrate, wherein the SPEM is substantially thermally stable to temperatures of at least about 100°C.

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47. The device of claim 39, wherein the device is a water splitting system for recovering acids and bases from waste water solutions.

48. The device of claim 39, wherein the device is an electrode separator in a battery.

49. The device of claim 41, wherein the methanol permeation rate in the direct methanol fuel cell is less than about 50mA/cm² of equivalent current density at 0.5V.

50. The SPEM of claims 1 or 6, wherein the ion-conducting material is crosslinked.

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